

POWER SPARK™

ACCESSORY SET

GI JOE

MILITARY VEHICLE
INSTRUCTIONS
Ages 8 & Up

Thank you for purchasing this unique, high quality product from Kenner. For maximum enjoyment, please be sure to read and follow these instructions carefully.

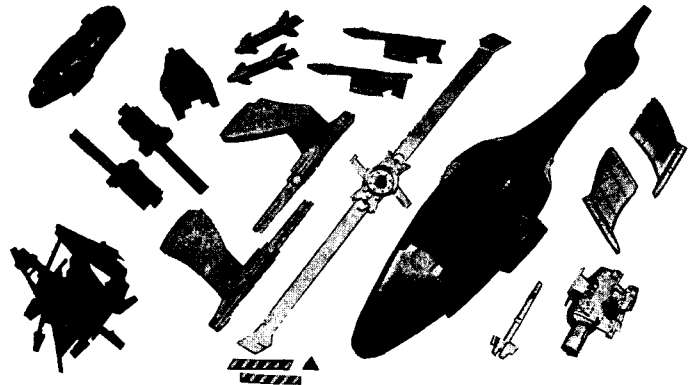
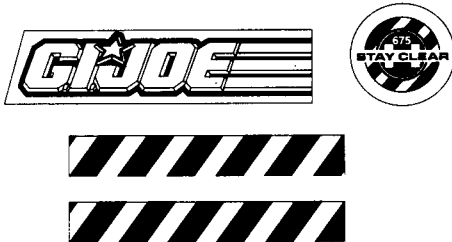
If you have any questions, comments, or need additional information concerning this product or its parts, please call our Kenner Consumer Service hotline at 1-800-327-8264, Monday through Friday, 8:00 AM to 5:00 PM Eastern Time.

Designed for use with the Power Spark Welding Set. **WELDING GUN NOT INCLUDED.**

INCLUDES: Helicopter and assembly parts, 24 welding rods, 2 flints, 18 weld-on accessories and label sheet.

1 Applying the Labels:

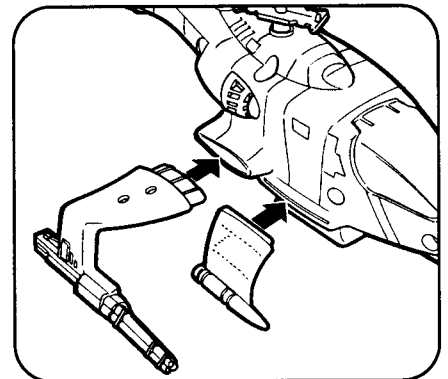
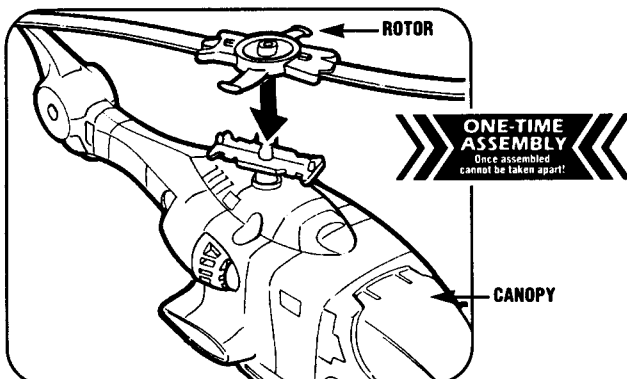
Peel and apply labels to the unassembled parts as desired.



2 Assembly:

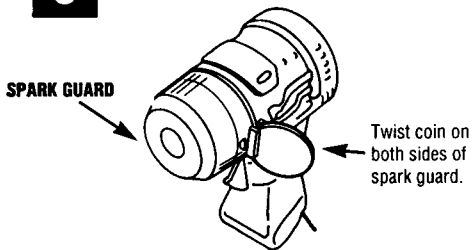
Align holes in rotor with tabs on rotor holder and snap rotor onto rotor holder as shown.

Fit wings into slots on sides of helicopter. Fit landing legs into slots on sides of helicopter. (Wings and legs **can** be welded to helicopter.)

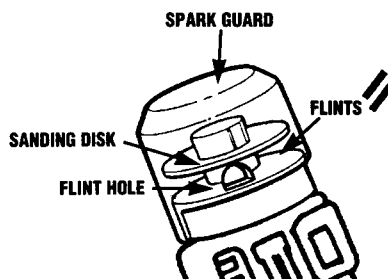


Note: Canopy and rotor **cannot** be welded.

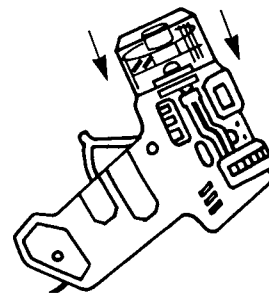
3 Flint Placement:



Flints should be replaced when the welding gun no longer sparks. To replace flints, put edge of coin into position shown and twist so that spark guard slides up - first one side, then the other, until flint holes on spark guard are exposed.
Do not remove spark guard.



Hold welding gun as shown with spark guard pointing upward. Drop 2 flints into one of the flint holes on either side of the spark guard. **Flints should be between the sanding disk and the front of the welding gun.**

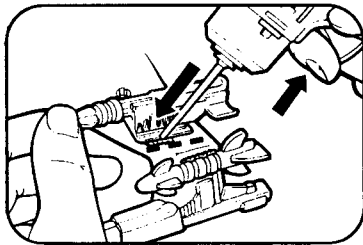
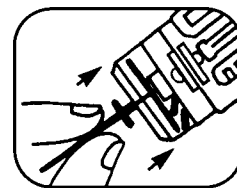


Push spark guard closed.
IMPORTANT: Welding gun will not operate unless spark guard is fully closed. Flints are standard lighter flints. Do not use more than two flints in welding gun.

4 Welding:

Insert welding rod **firmly** and pull trigger to make rod spin. Hold accessory securely on helicopter body while welding. Tilt welding gun as shown.

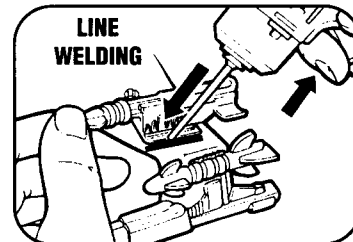
Place spinning welding rod on location you want to weld. Once welding rod begins to melt, move it slowly until you get the desired weld. *(To avoid breaking welding rod, do not press too hard.)* With practice, you will become more skilled at welding. Keep in mind that it may take several tries before you get the knack.



WELDING METHODS:

SPOT WELDING (RECOMMENDED)

WELD SMALL BEADS TO BOND THE ACCESSORY PIECE TO THE HELICOPTER BODY.



This method gives you the best smash-up play because pieces can be removed and rewelded with greater ease. Also, you will use fewer welding rods, thus allowing more parts to be welded.

FOR A MORE PERMANENT ATTACHMENT, WELD A SOLID LINE TO BOND THE ACCESSORY PIECE TO THE BODY.

5 Customized Vehicle Assembly:

Arrange accessory pieces on helicopter body as you like to design your own customized helicopter. For different looks, pieces can be removed and rewelded.

When using missile launcher: CAUTION: DO NOT AIM WEAPON AT EYES OR FACE. Note: When welding or rewelding pieces to helicopter, **DO NOT** try to scrape off excess or leftover welding material.

To purchase additional welding rods, see the enclosed order form or call our Consumer Service hotline at 1-800-327-8264, Monday through Friday, 8:00 AM to 5:00 PM Eastern Time.

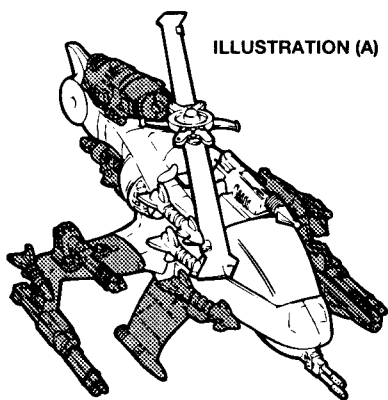


ILLUSTRATION (A)

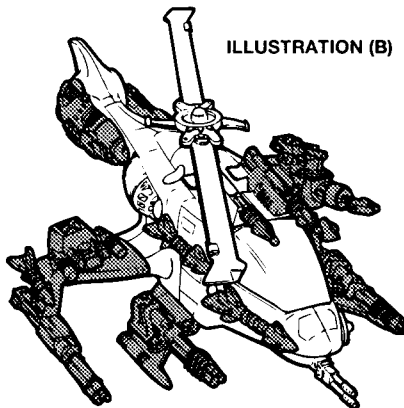


ILLUSTRATION (B)

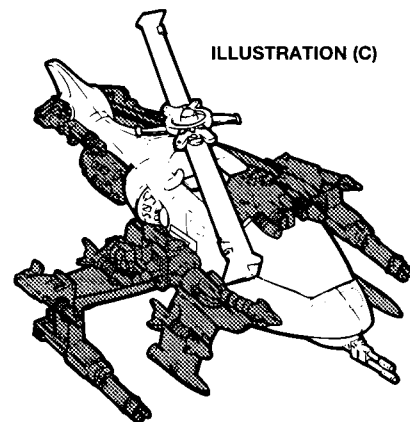


ILLUSTRATION (C)

Kenner

**Weld'em, Crash'em
Then Build'em Again!**

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