

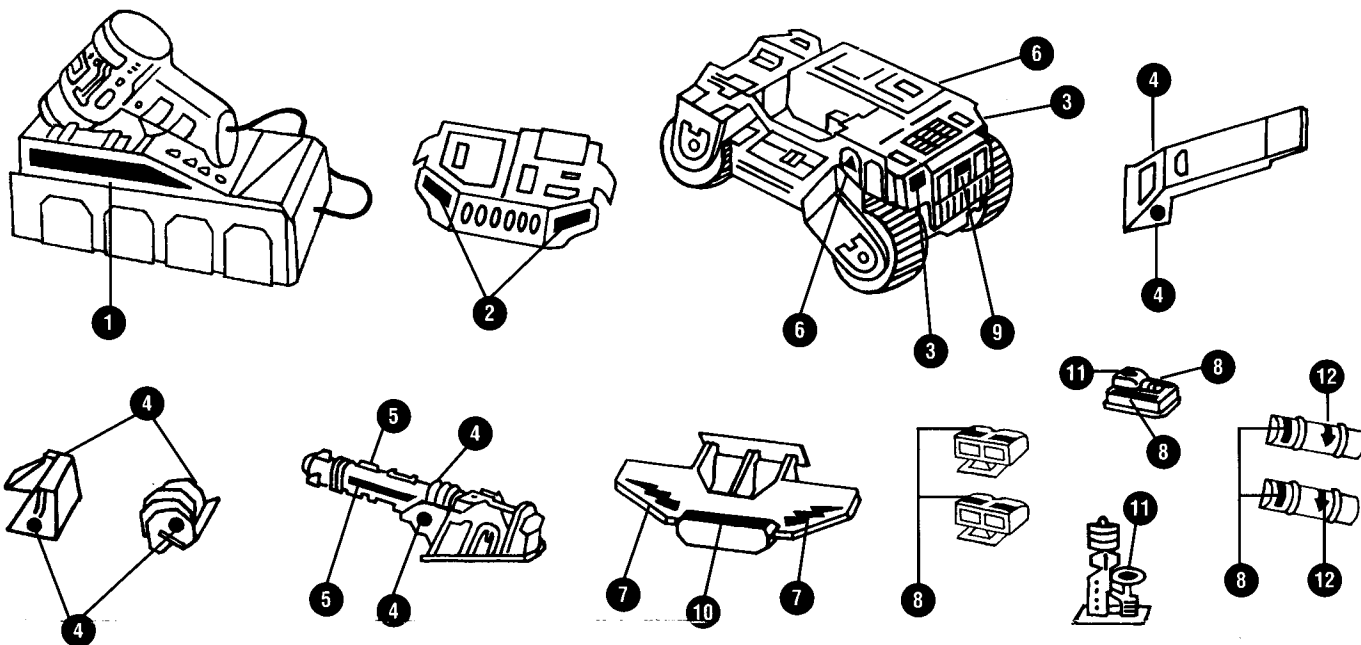
POWER SPARK

WELDING SET

INSTRUCTIONS

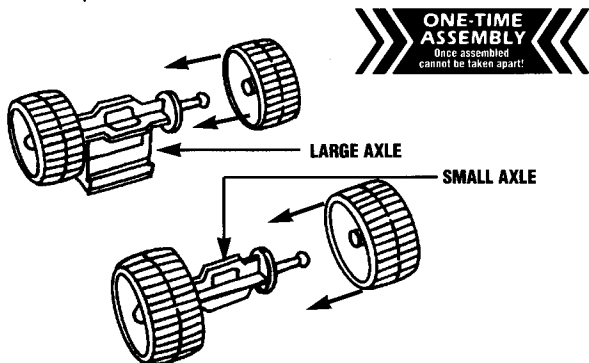
1 Applying Labels

Apply labels to the unassembled parts using the numbers on the label sheet and these illustrations as a guide.



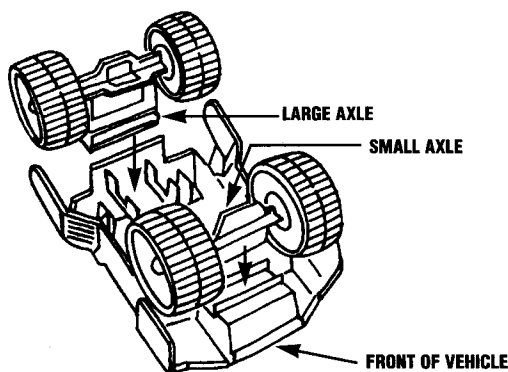
2 Wheel and Axle Assembly:

Snap wheels onto axles.

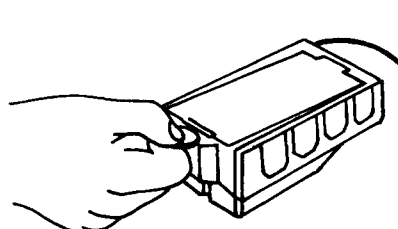


3 Chassis Assembly:

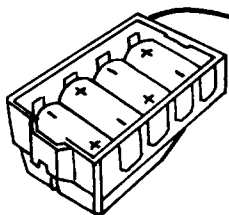
Snap axles into chassis as shown.



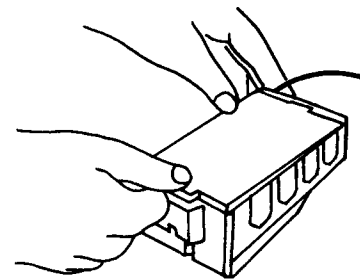
4 Installation of Batteries:



Use a coin to pry open battery box lid.

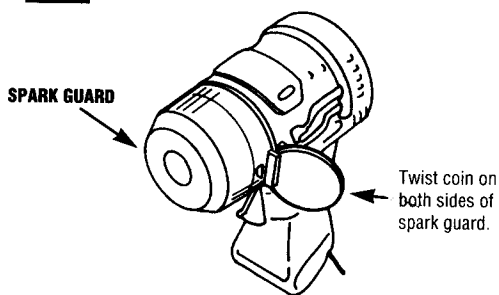


Install 4 "D" alkaline batteries in position shown.

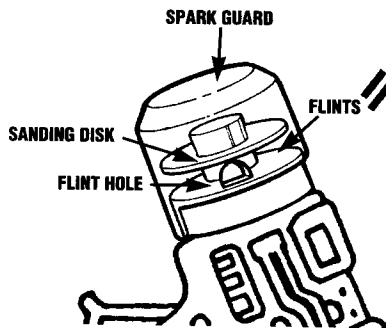


Replace lid by first inserting smaller tab of battery box lid into slot at wire end of battery box. Then snap lid closed.

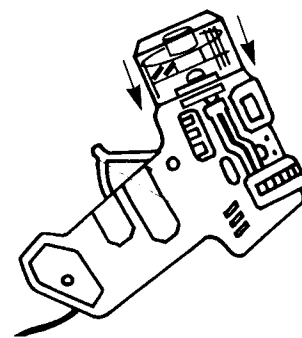
5 Flint Placement:



Use a coin to help slide spark guard up to reveal flint holes. Put edge of coin into position shown and twist so that spark guard slides up - first one side, then the other, until flint holes in spark guard are exposed. **Do not remove spark guard.**



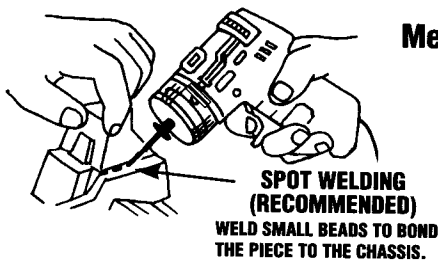
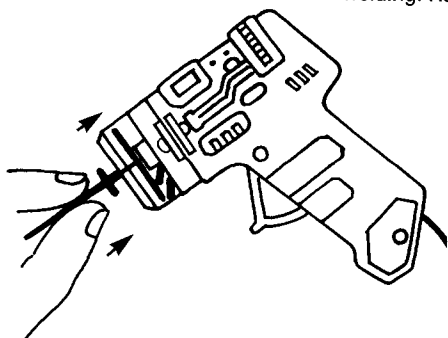
Hold welding gun as shown with spark guard pointing upward. Drop 2 flints into one of the holes on either side of the spark guard. **Flints should be between the sanding disk and the front of the welding gun.**



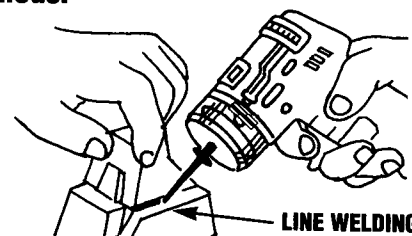
Push spark guard closed. **IMPORTANT: Welding gun will not operate unless spark guard is fully closed.** Flints are standard lighter flints. Do not use more than two flints in welding gun.

6 Welding:

Insert welding rod **firmly** and pull trigger to make rod spin. Hold piece on chassis firmly while welding. Tilt welding gun as shown. Hold spinning welding rod on location you want to weld. Once welding rod begins to melt, move it slowly until you get the desired weld. (To avoid breaking welding rod, do not press too hard.) With practice, you will become more skilled at welding. Keep in mind that it may take several tries before you get the knack.



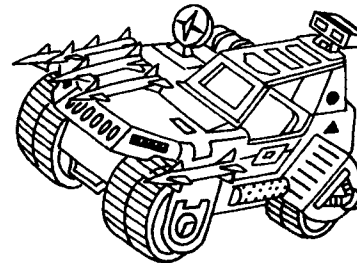
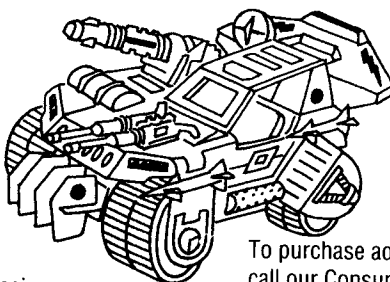
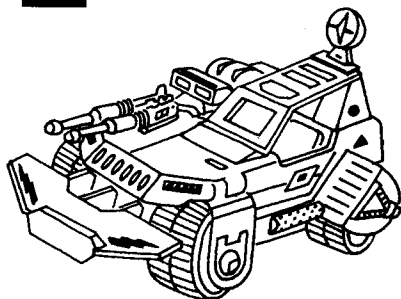
This method gives you the best smash-up play because pieces can be removed and rewelded with greater ease. Also, you will use fewer welding rods, thus allowing more parts to be welded.



FOR A MORE PERMANENT ATTACHMENT, WELD A SOLID LINE TO BOND THE PIECE TO THE CHASSIS.

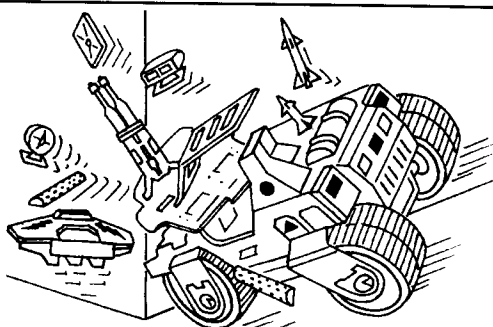
7 Customized Vehicle Assembly:

Arrange pieces on chassis as you like to design your own customized vehicle. For different looks, pieces can be removed and rewelded.



Note: When welding or rewelding pieces to chassis, **DO NOT** try to scrap off excess or leftover welding material.

To purchase additional welding rods, see the enclosed order form or call our Consumer Service hotline at 1-800-327-8264, Monday through Friday, 8:00 AM to 5:00 PM Eastern Time.



**Weld'em, Crash'em
Then Build'em Again!**

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U.S. Patent Pending 66006

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