



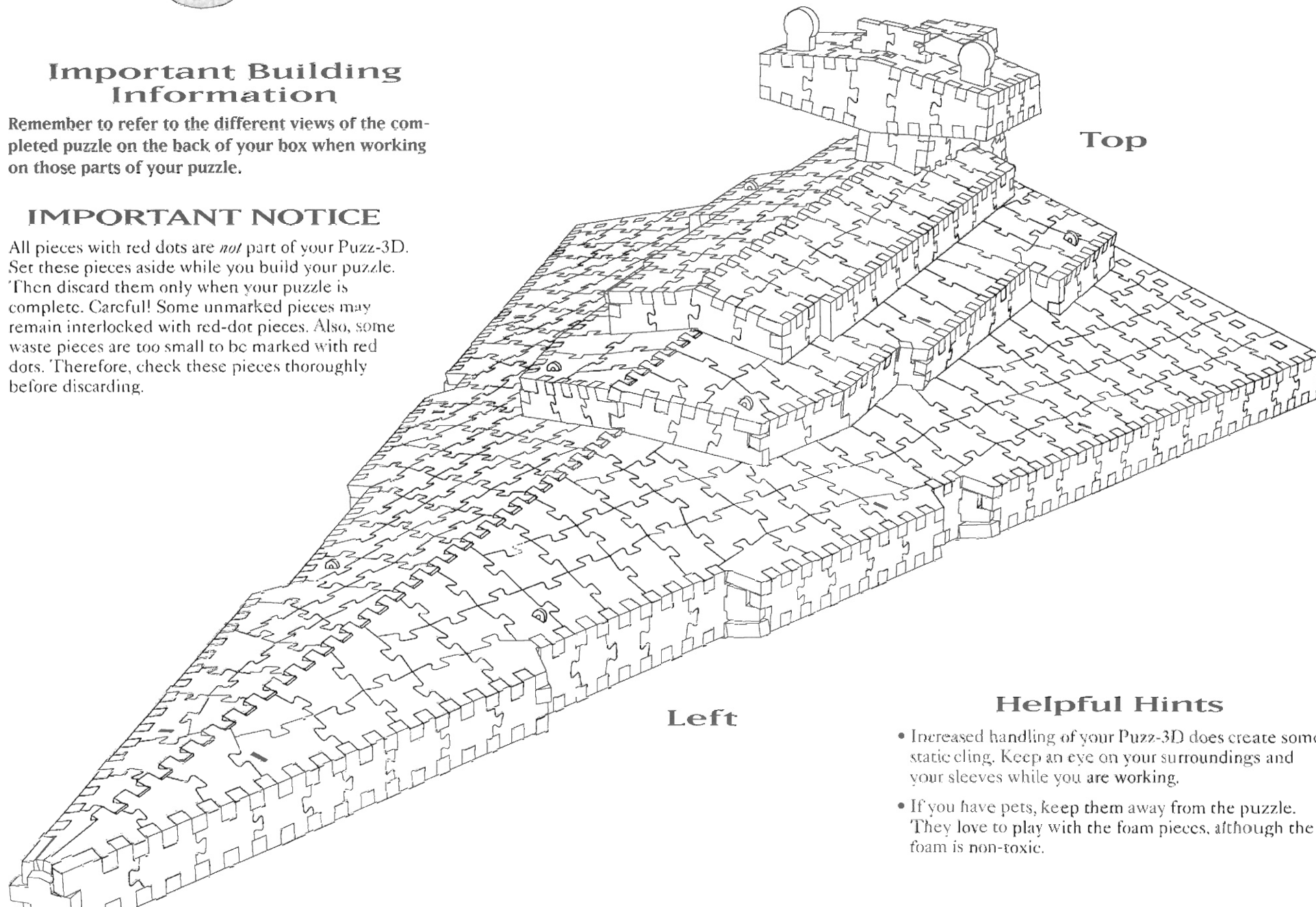
# IMPERIAL STAR DESTROYER™

## Important Building Information

Remember to refer to the different views of the completed puzzle on the back of your box when working on those parts of your puzzle.

## IMPORTANT NOTICE

All pieces with red dots are *not* part of your Puzz-3D. Set these pieces aside while you build your puzzle. Then discard them only when your puzzle is complete. Careful! Some unmarked pieces may remain interlocked with red-dot pieces. Also, some waste pieces are too small to be marked with red dots. Therefore, check these pieces thoroughly before discarding.



Top

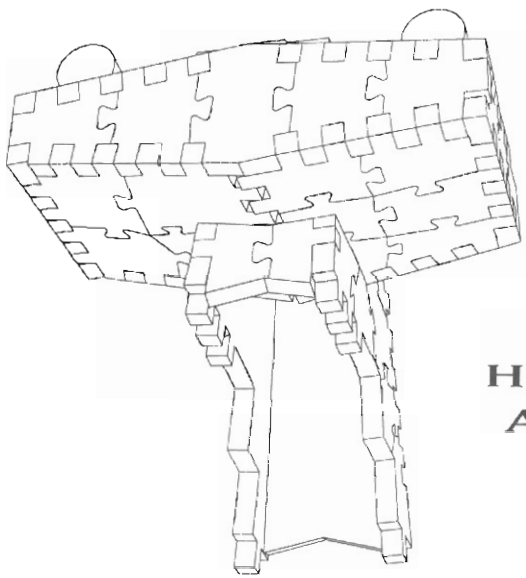
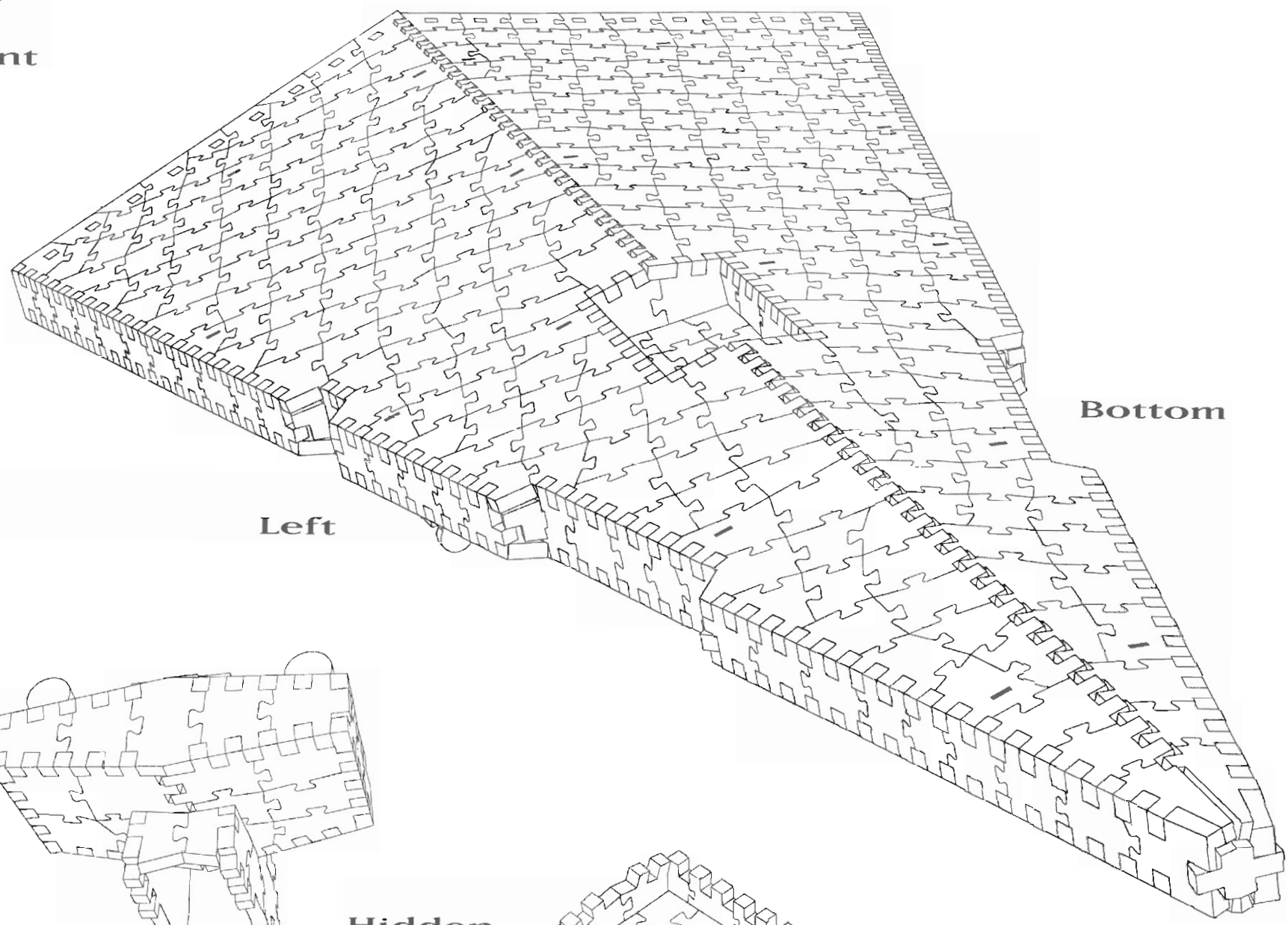
Left

## Helpful Hints

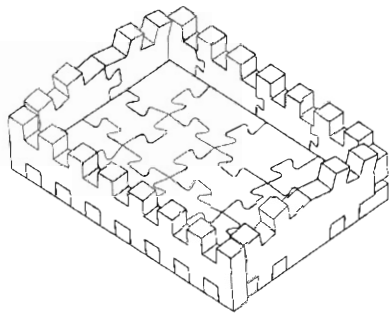
- Increased handling of your Puzz-3D does create some static cling. Keep an eye on your surroundings and your sleeves while you are working.
- If you have pets, keep them away from the puzzle. They love to play with the foam pieces, although the foam is non-toxic.



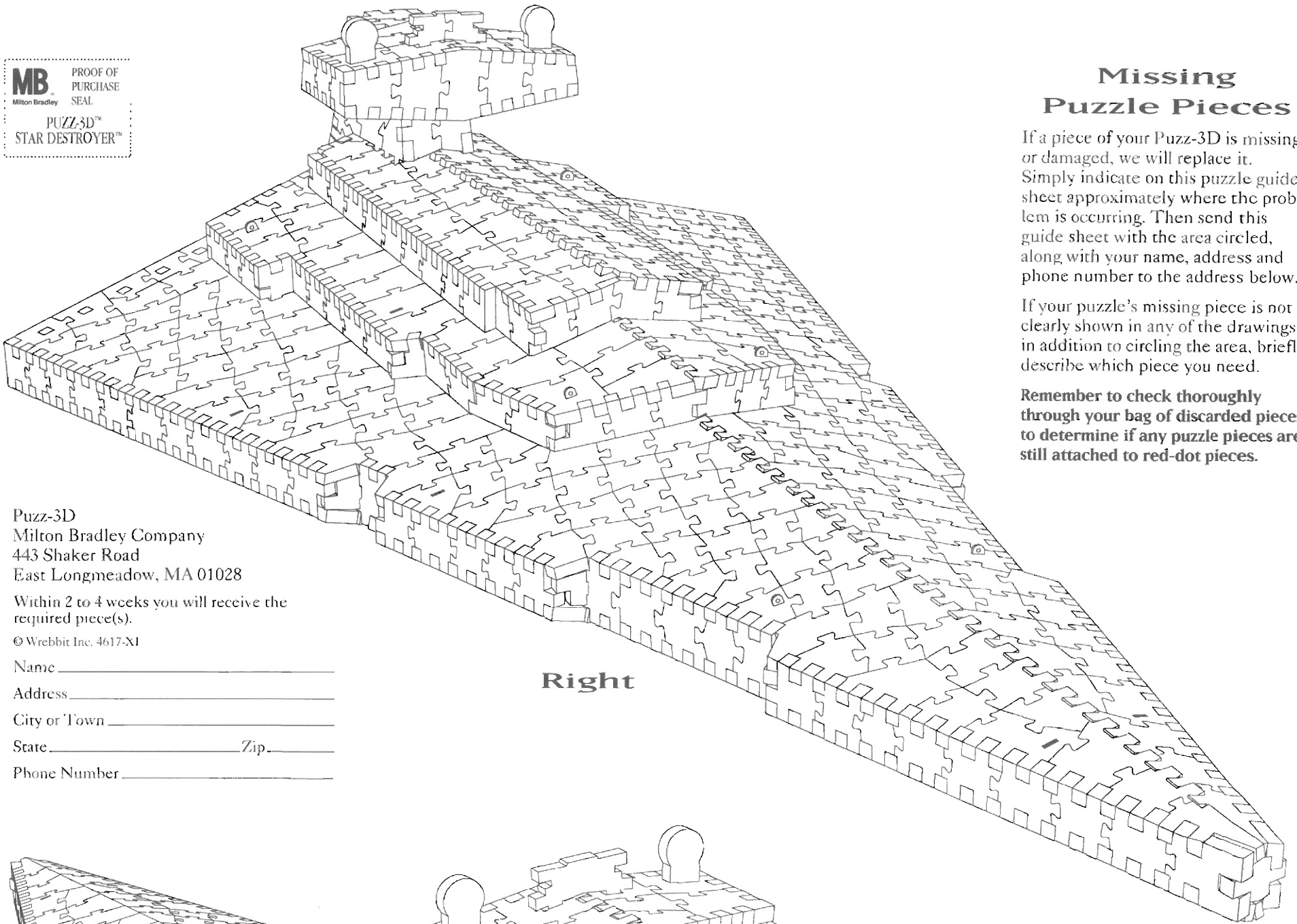
Front



Hidden Areas



Front



## Missing Puzzle Pieces

If a piece of your Puzz-3D is missing or damaged, we will replace it. Simply indicate on this puzzle guide sheet approximately where the problem is occurring. Then send this guide sheet with the area circled, along with your name, address and phone number to the address below.

If your puzzle's missing piece is not clearly shown in any of the drawings, in addition to circling the area, briefly describe which piece you need.

**Remember to check thoroughly through your bag of discarded pieces to determine if any puzzle pieces are still attached to red-dot pieces.**

Right

Puzz-3D  
Milton Bradley Company  
443 Shaker Road  
East Longmeadow, MA 01028

Within 2 to 4 weeks you will receive the required piece(s).

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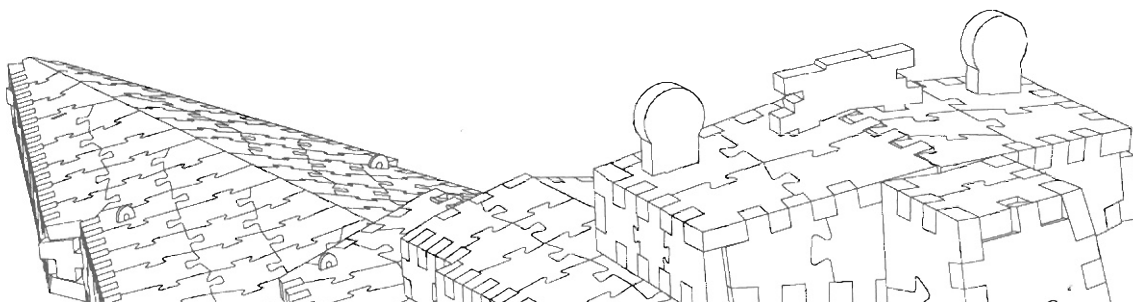
Name \_\_\_\_\_

Address \_\_\_\_\_

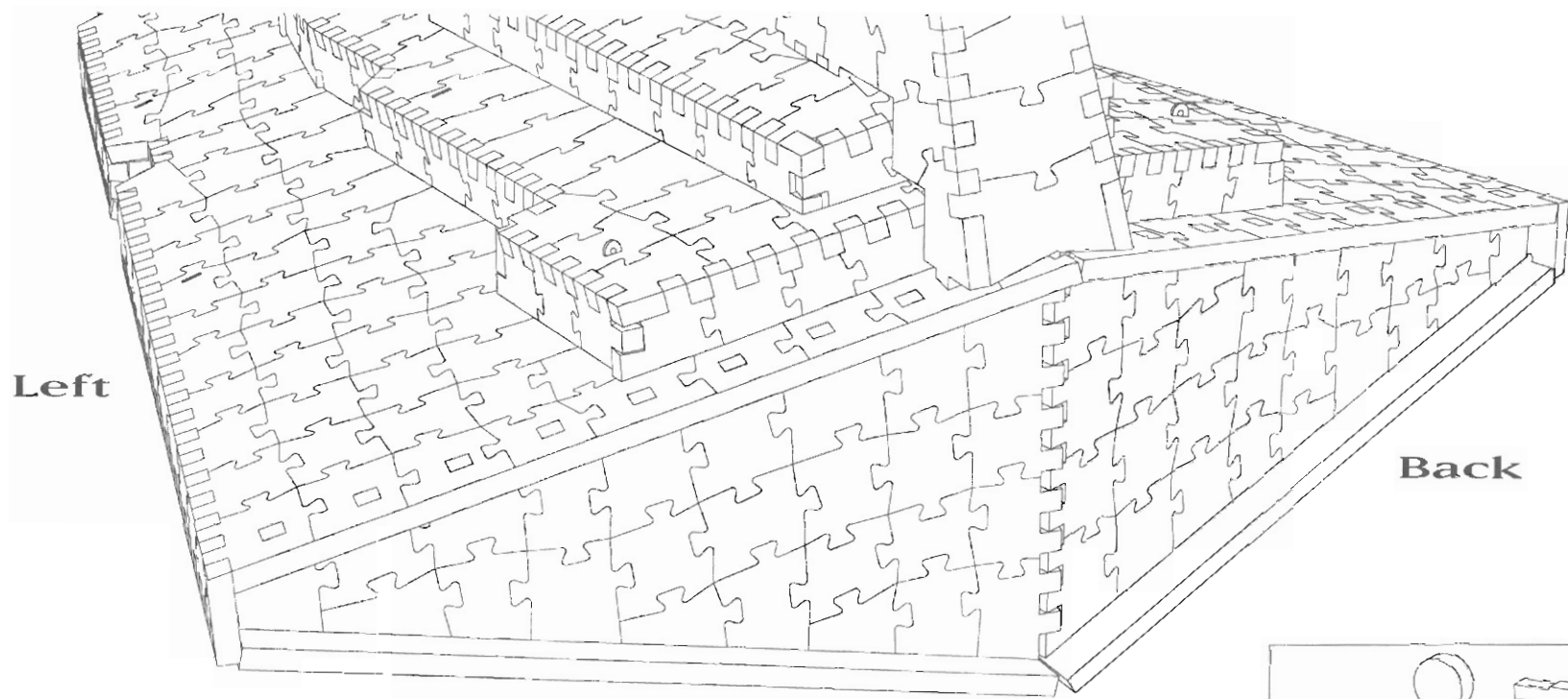
City or Town \_\_\_\_\_

State \_\_\_\_\_ Zip \_\_\_\_\_

Phone Number \_\_\_\_\_

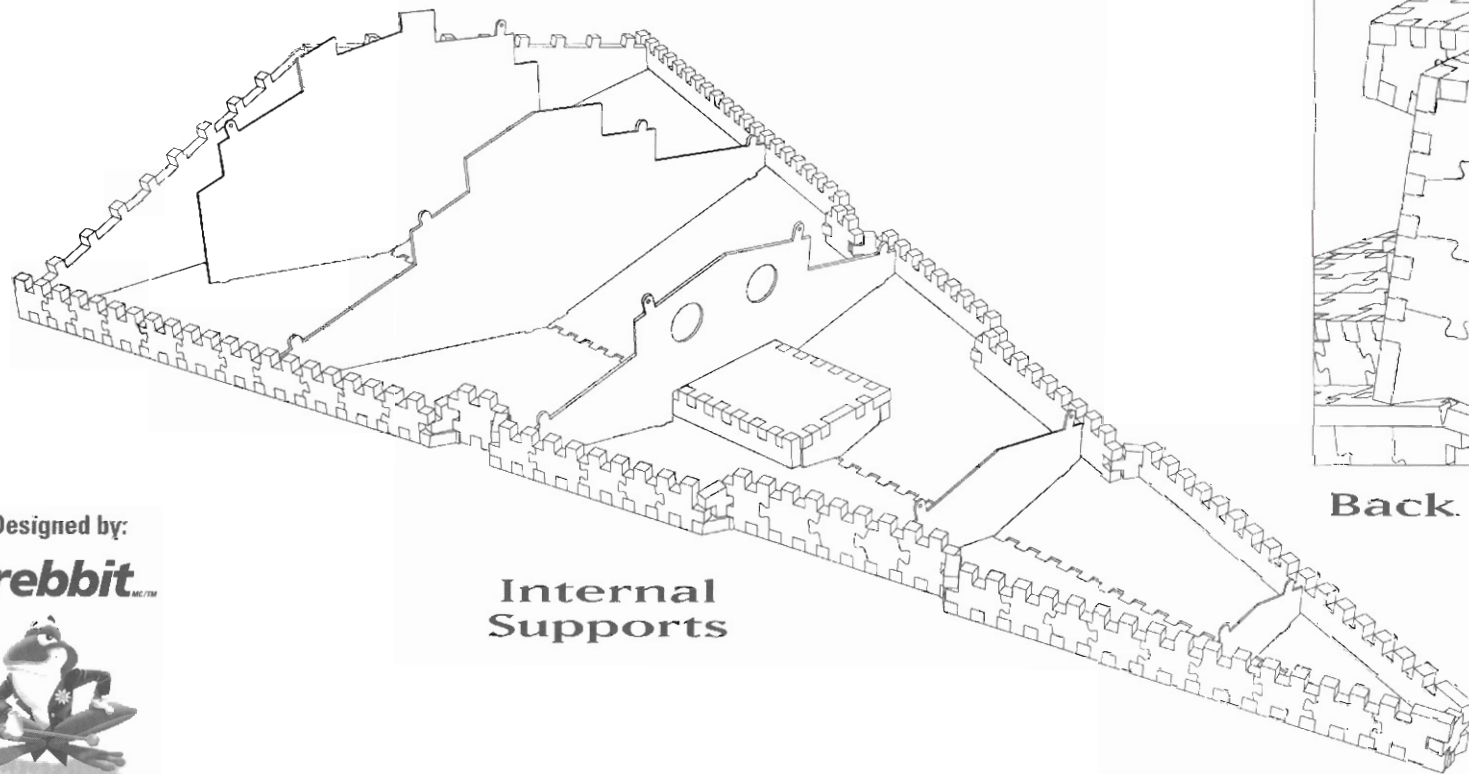


Front

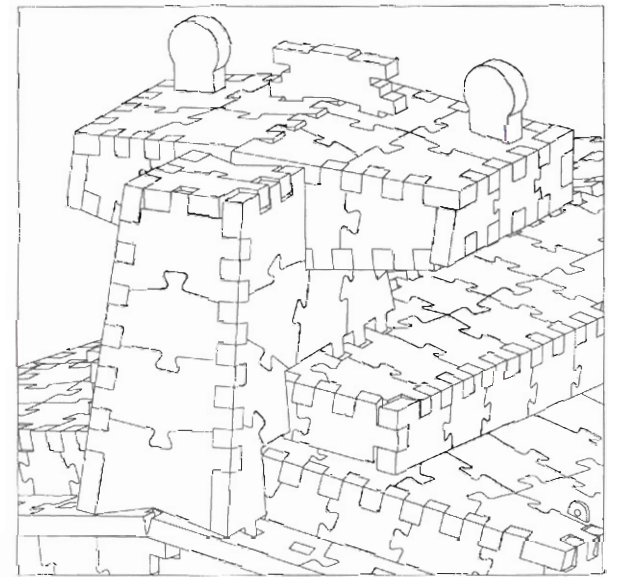


Left

Back



Internal  
Supports



Back of Bridge Detail

Designed by:

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# ASSEMBLY INSTRUCTIONS FOR YOUR PUZZ-3D ADVENTURE!



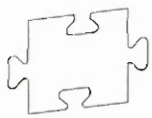
## 1 Remove and set aside waste pieces

Pieces with red dots on them are not to be used in your puzzle. Remove them from your bag of puzzle pieces and set them aside. Some are very tiny — about 1/4 inch square — and you will need to remove them from the inside of puzzle pieces. **DO NOT THROW AWAY ANY RED-DOT PIECES!** Frequently, puzzle pieces are still attached to red-dot pieces and it's easy to miss them. For now, remove all the red-dot pieces and place them in a safe place, such as a zip-top plastic bag.

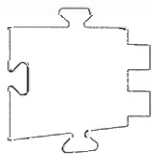


Various types of red-dot pieces

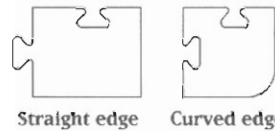
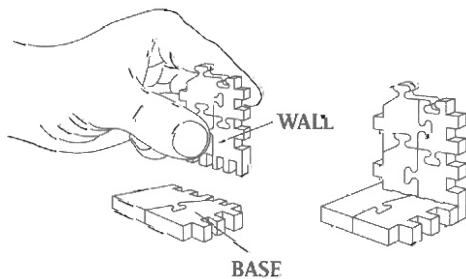
## 2 Examine the types of puzzle pieces



**Jigsaw:** These pieces have regular jigsaw cuts and are used in the middle of a wall or base. They are never used to create an edge or corner.



**Square:** These pieces have square cuts on one or more sides. They “dovetail” with pieces having the same type of edge to form an angle when they connect. These pieces create your puzzle’s corners and are what make your Puzz-3D three-dimensional! A corner can be formed by connecting a base to a wall, a roof to a wall or a wall to another wall. See illustration.



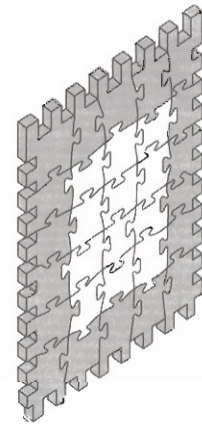
Straight edge      Curved edge

**Edge:** These pieces have one or two straight or curved edges. The outside edge of the base of your puzzle is made up of these, but they can also create an edge of another section, such as the top of a wall.

**Decorative:** The remainder of your pieces are decorative and are usually added at the end to complete your puzzle. An example would be the top of a tower.

## 3 Assemble the sections

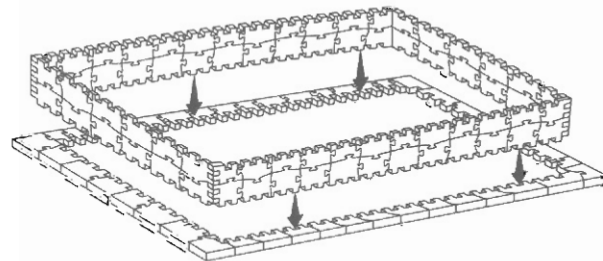
Sort pieces according to color and design, then assemble them to form flat sections of your puzzle. Since your Puzz-3D is made from foam, it's much easier to mistakenly fit the wrong pieces together than it is with cardboard! When connecting pieces, be sure the artwork on the two pieces matches *perfectly*. Look for subtle color, shade and design differences between pieces. In most cases, a finished section will have its perimeter entirely made up of square cut pieces, as shown here. Some sections, however, may have one or more sides that are straight or curved.



A completed section with square cut pieces in gray

## 4 Think vertical!

Remember, your puzzle is *not just a picture*, but a dimensional model! **The inside will be hollow.** The vertical walls attach to the horizontal base wherever each side consists of square cut edges. The base will be flat and the walls will go UP!



A sample of a base and wall

Use the photographs on the front and back of the box to locate the sections that are needed to complete each of the following steps.

# Imperial Star Destroyer™

Refer to the figures on this page and page 3 for steps 5, 6 and 7.

## 5 Build the hull bottom and landing bay

Locate and attach the sections that make up the two halves of the hull bottom. Now attach the landing bay sections as shown.

## 6 Attach the hull sides, front and back

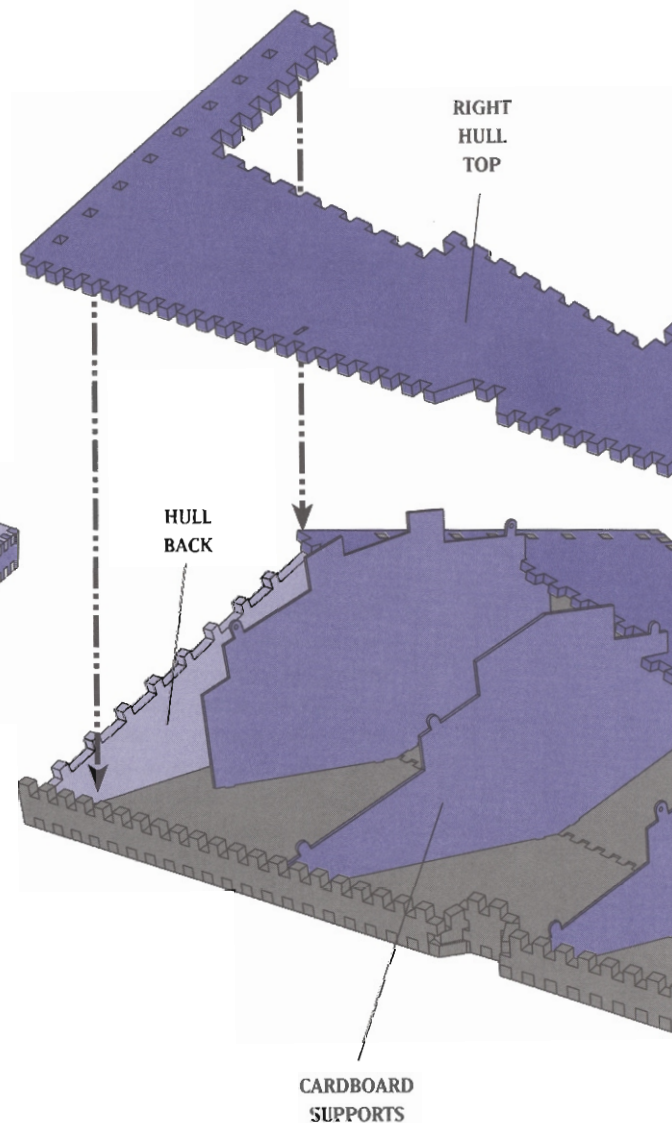
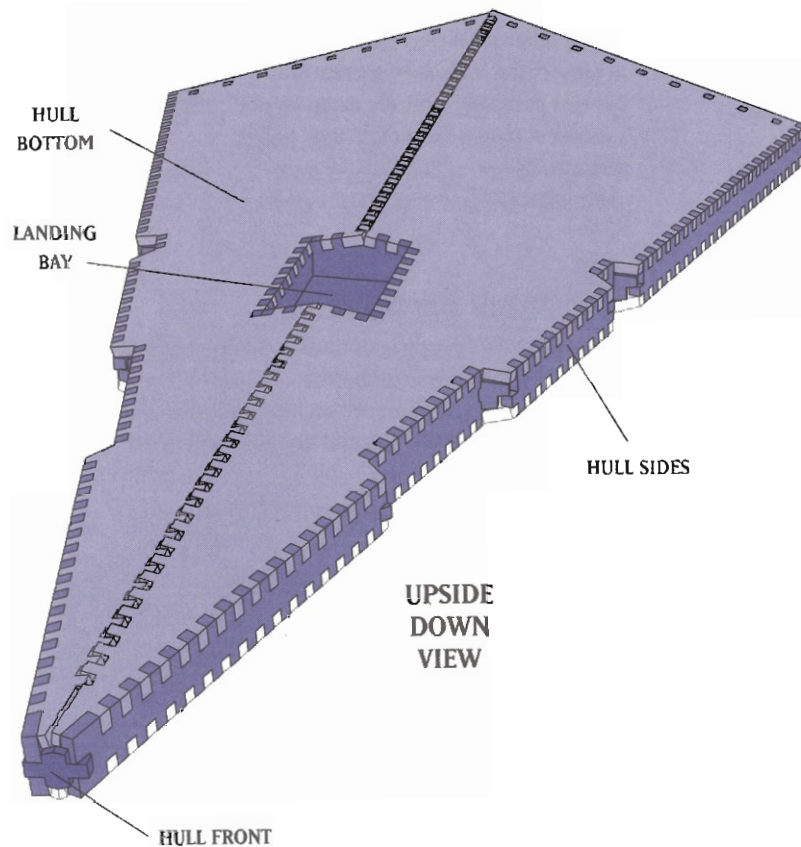
Locate the sections that make up the hull sides, front and back and attach them to the hull bottom as shown.

## 7 Build hull top and add supports

Locate the two sections that make up the hull top. Attach the sections and add the supports in the following order:

- Attach the left hull top to its corresponding hull side.

- Insert the five cardboard supports as shown.
- Working from *front to back*, attach the right hull top to its corresponding side and to the left hull top as shown below and on page 3. Be sure to insert the tabs of the cardboard supports into the precut slots as you move along. NOTE: You will need to curve the hull bottom upwards as you connect these sections.



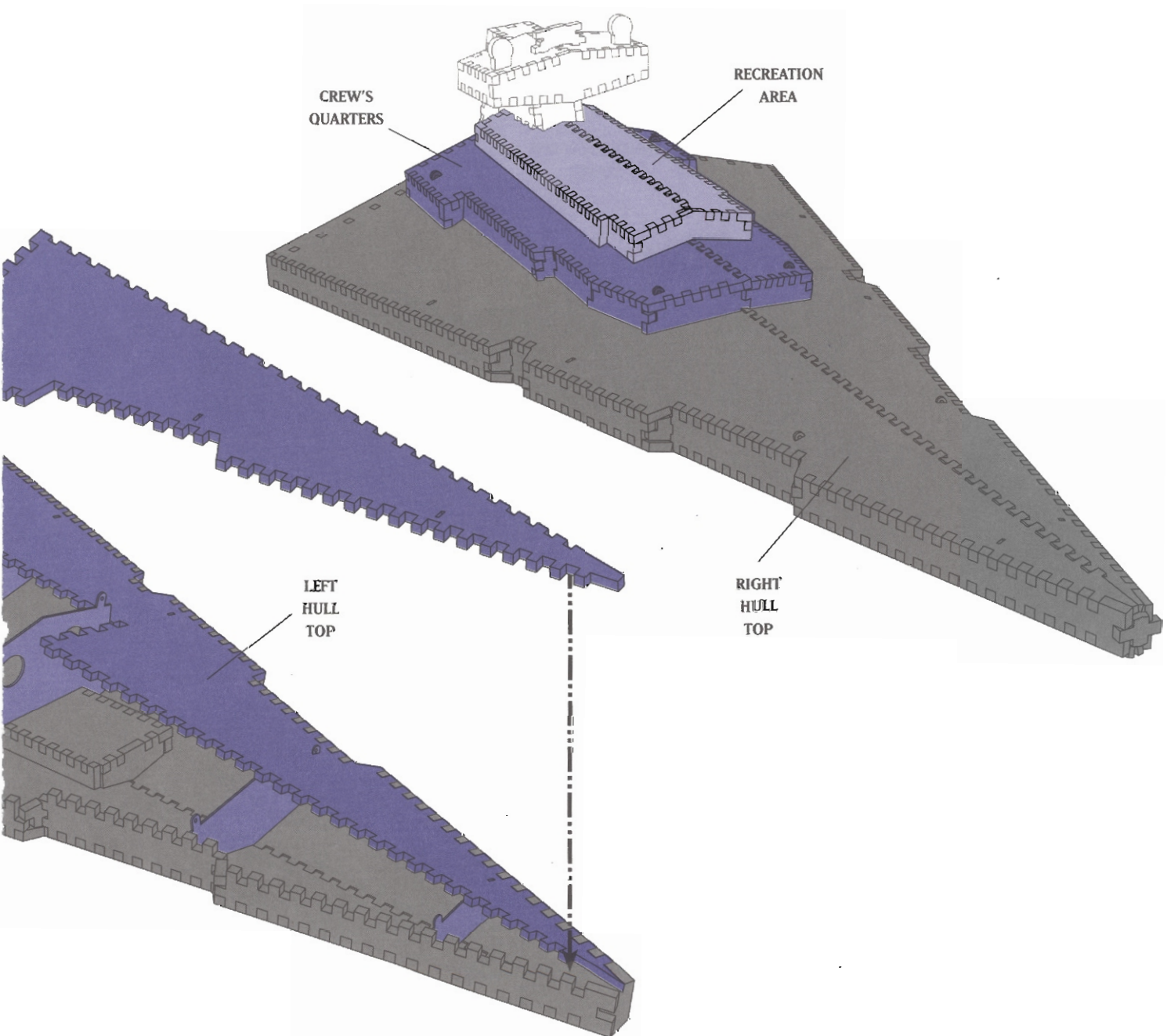
Refer to the figure below for steps 8 and 9.

## 8 Build the crew's quarters

Locate the sections that make up the crew's quarters. Attach them to the hull top by first attaching the sides and then attaching the two top sections as shown. Be sure to insert the tabs of the cardboard supports into the precut slots.

## 9 Build the recreation area

Locate the sections that make up the recreation area. Attach them to the crew's quarters by first attaching the sides and then attaching the two top sections as shown.



Refer to the figures below for steps 10 through 13.

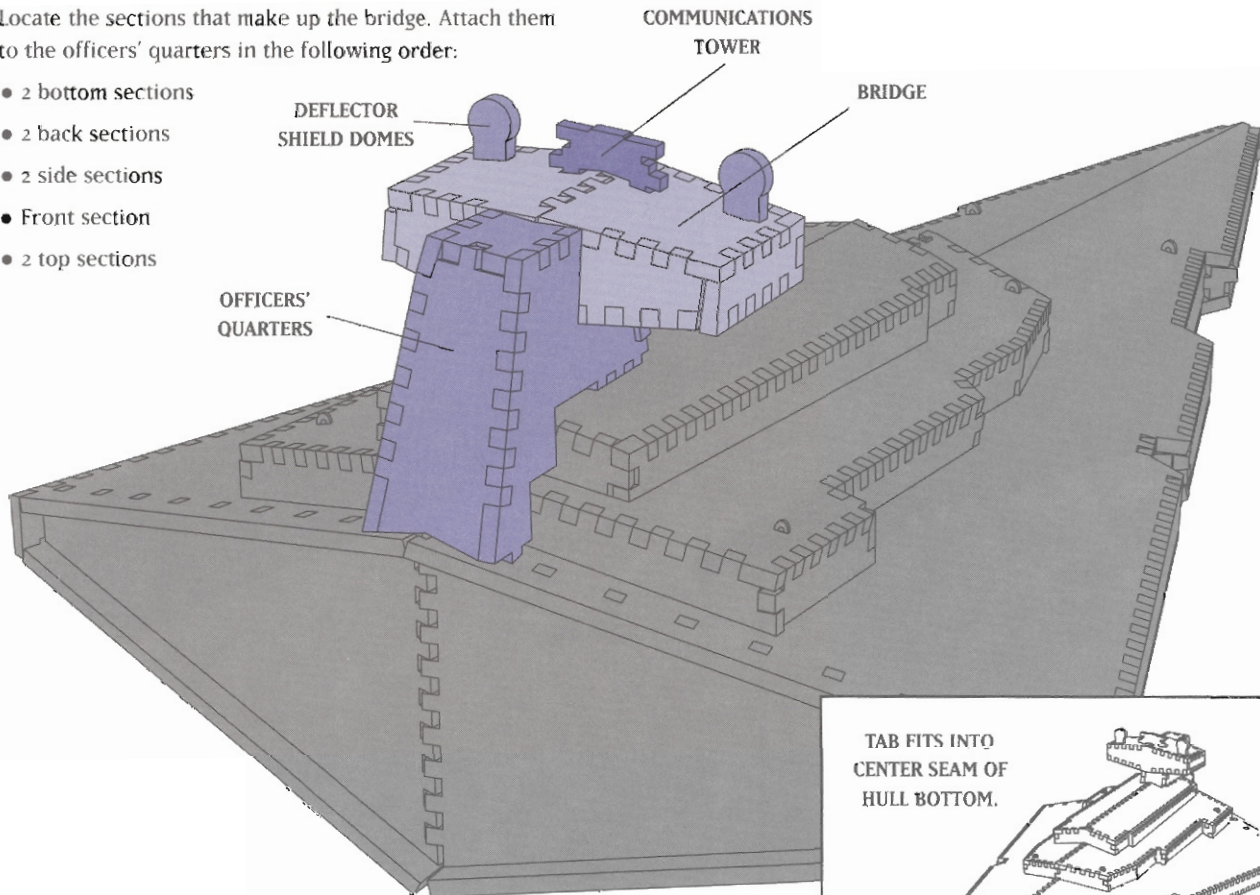
## 10 Attach the officers' quarters to the recreation area and hull top

First locate the sections that make up the officers' quarters and assemble them together. Then attach the assembled unit to the recreation area and hull top as shown.

## 11 Attach the bridge to the officers' quarters

Locate the sections that make up the bridge. Attach them to the officers' quarters in the following order:

- 2 bottom sections
- 2 back sections
- 2 side sections
- Front section
- 2 top sections



## 12 Attach the deflector shield domes and communications tower

Attach the deflector shield domes and communications tower as shown.

## 13 Stand

Assemble the stand and display the ship as shown.

